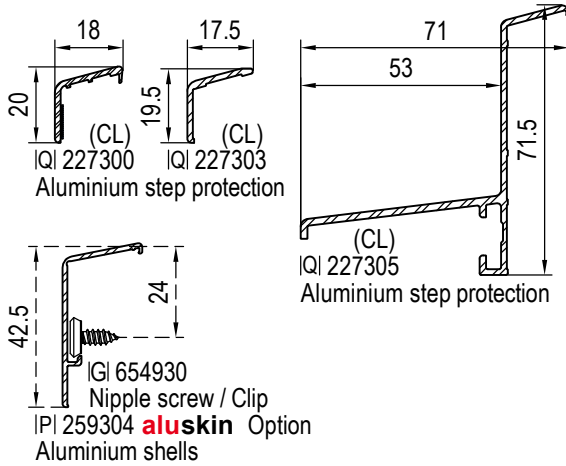
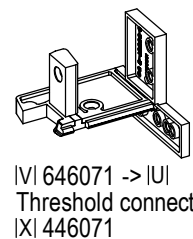
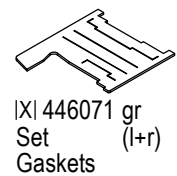
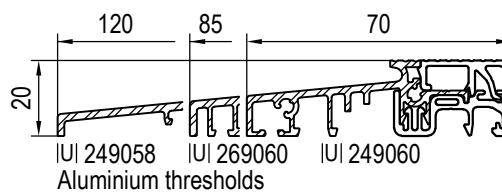
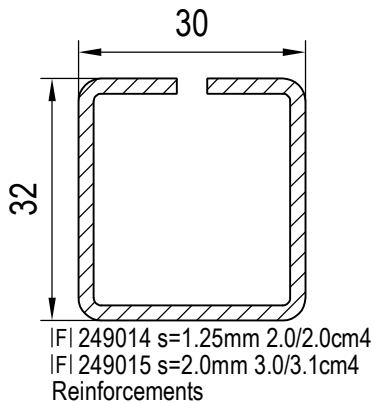
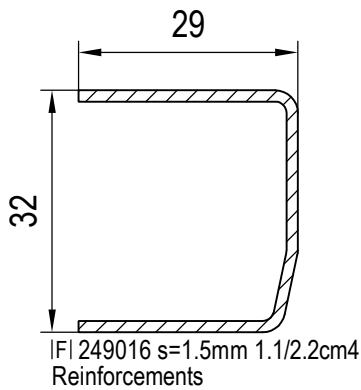
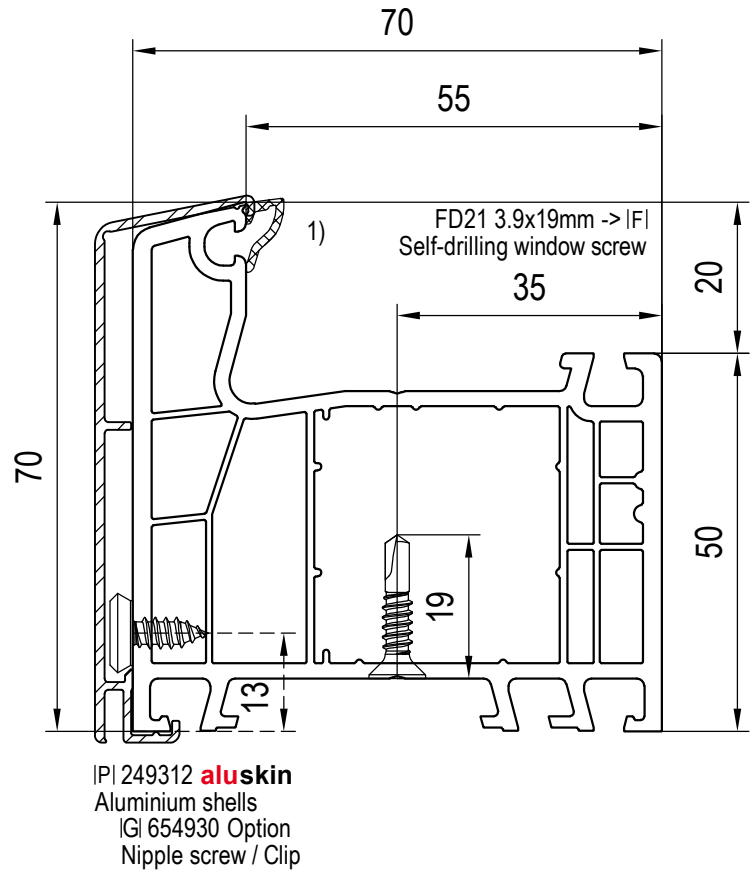
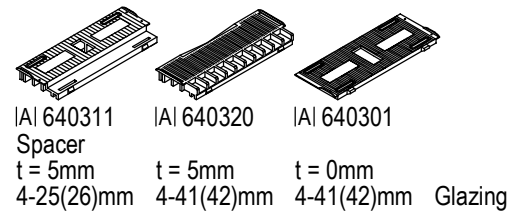




IAI ... refer to chapter 03 A



1) Integrated gasket(s): see current price list

Scale 1:2, 1:1

02_B_01_4*

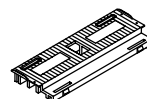
en May be subject to change and errors excepted!

Classic-line (CL)

frame - dormant - telaio - marco - Rahmen

Main Profiles: Frames
Frame 70mm: 140x07

IAI ... refer to chapter 03 A

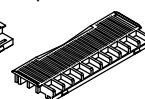


IAI 640311

Spacer

t = 5mm

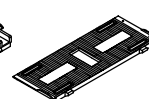
4-25(26)mm



IAI 640320

t = 5mm

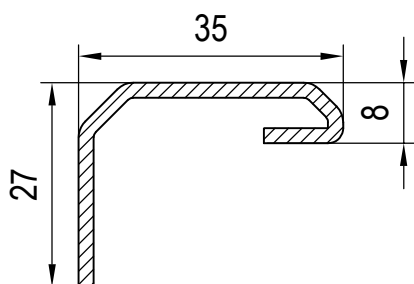
4-41(42)mm



IAI 640301

t = 0mm

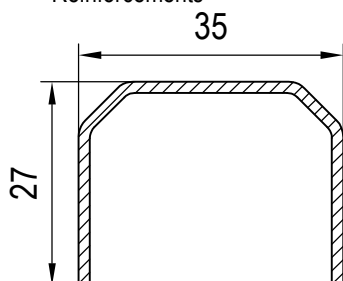
4-41(42)mm Glazing



IFI 229027 s=1.5mm 1.7/0.6cm⁴

IFI 229028 s=2.0mm 2.1/0.8cm⁴

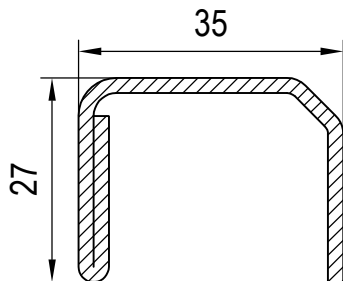
Reinforcements



IFI 229023 s=1.5mm 2.3/0.9cm⁴

IFI 229025 s=1.0mm 1.6/0.6cm⁴

Reinforcements

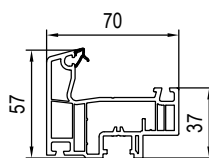
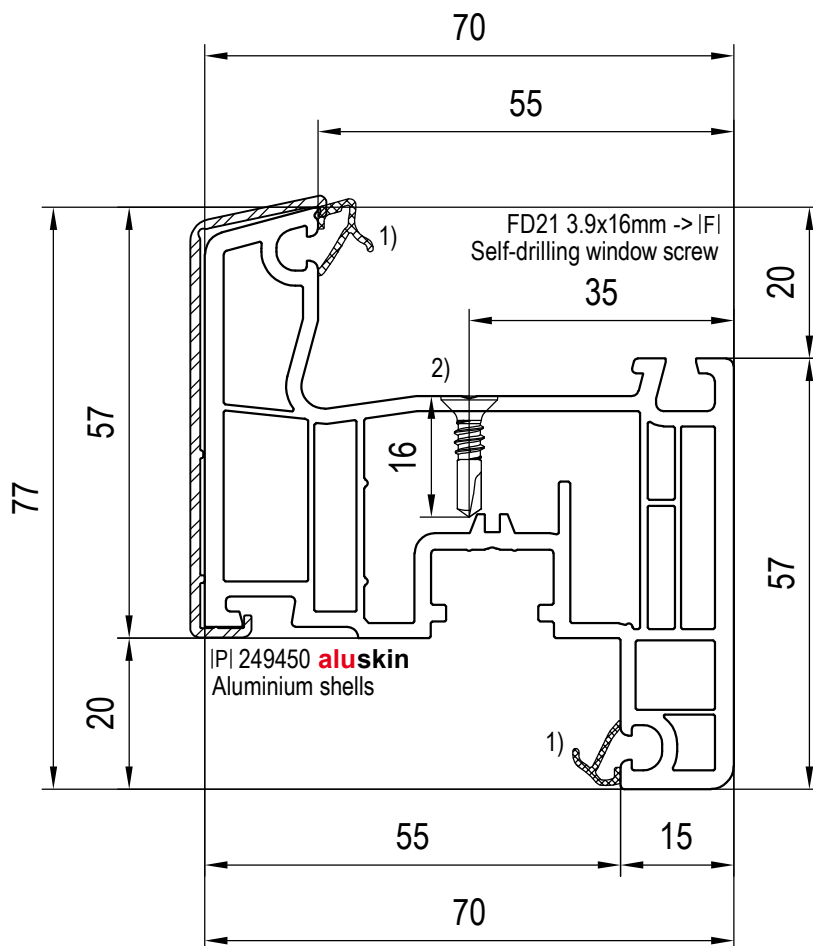


IFI 229024 s=1.5mm 3.0/1.1cm⁴

IFI 229026 s=2.0mm 3.8/1.5cm⁴

IFI 249026 s=3.0mm 5.1/2.1cm⁴

Reinforcements



140x76

Compatible false mullion sash (CL)

2) Seal the screw heads in the bottom horizontal rebate

1) Integrated gasket(s): see current price list

sash - ouvrant - anta - hoja - Flügel

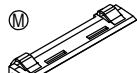
Scale 1:4, 1:1

02_C_01_4*

en May be subject to change and errors excepted!

Classic-line (CL)

Main Profiles: Sashes
Sash re. 77mm: 140x20



IJ 642262 bl
Bonding of pane
t = 3.5mm ...
24-41(42)mm ...



IJ 642261 bl
IJ 646265 gr



IJ 642263 bl
IJ 646266 gr



H [mm]
IJ 640033 red 3
IJ 640034 ye 4
IJ 640035 gn 5



IA 650250 red
Spacer
t = -1mm
4-41(42)mm

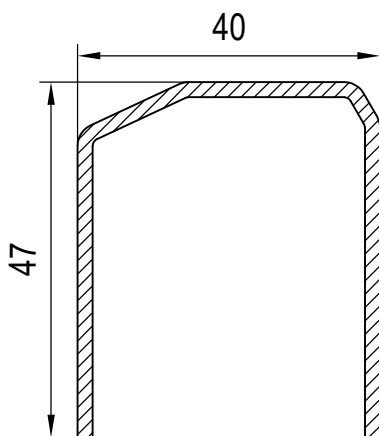
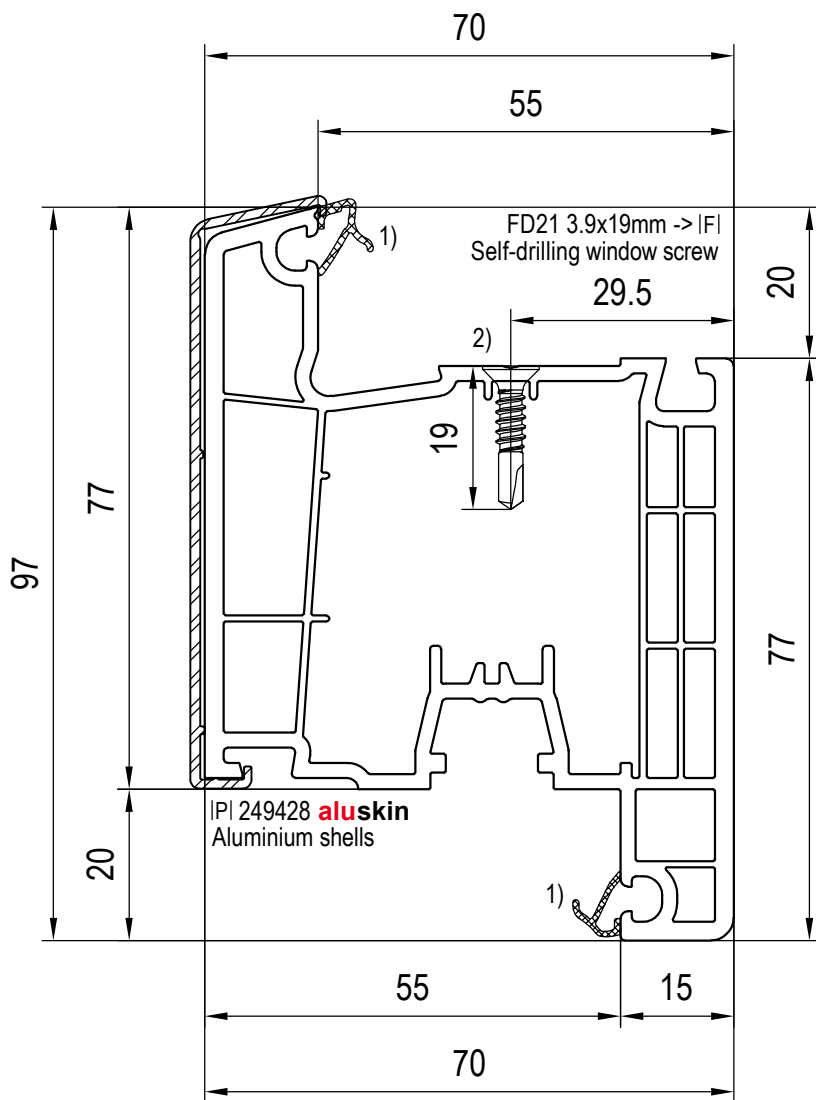


IA 650252 red
t = 1mm
4-33(34)mm



IA 655251 gn

t = 5mm
4-37(38)mm Glazing



IFI 209192 s=1.25mm 4.6/3.5cm4
IFI 209193 s=2.0mm 7.0/5.5cm4
Reinforcements

2) Seal the screw heads in the bottom horizontal rebate
1) Integrated gasket(s): see current price list

Scale 1:1

02_C_01_4*

en May be subject to change
and errors excepted!

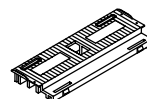


Classic-line (CL)

sash - ouvrant - anta - hoja - Flügel

Main Profiles: Sashes
Sash re. 97mm: 140x28

IAI ... refer to chapter 03 A

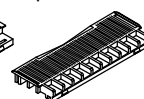


IAI 640311

Spacer

t = 5mm

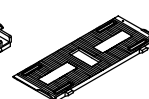
4-25(26)mm



IAI 640320

t = 5mm

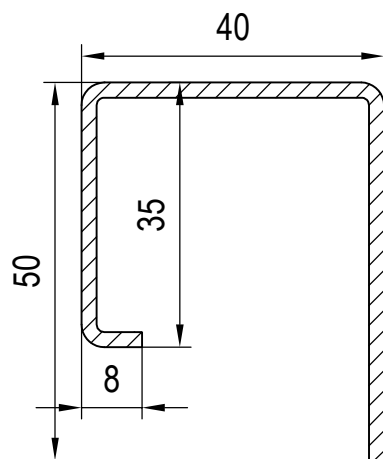
4-41(42)mm



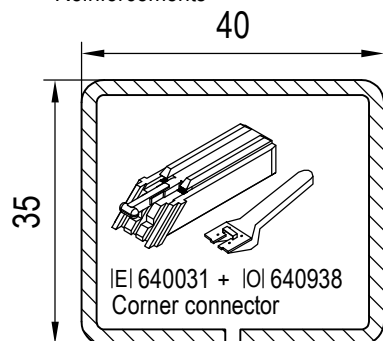
IAI 640301

t = 0mm

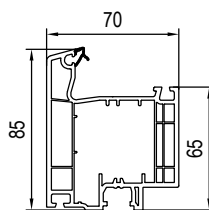
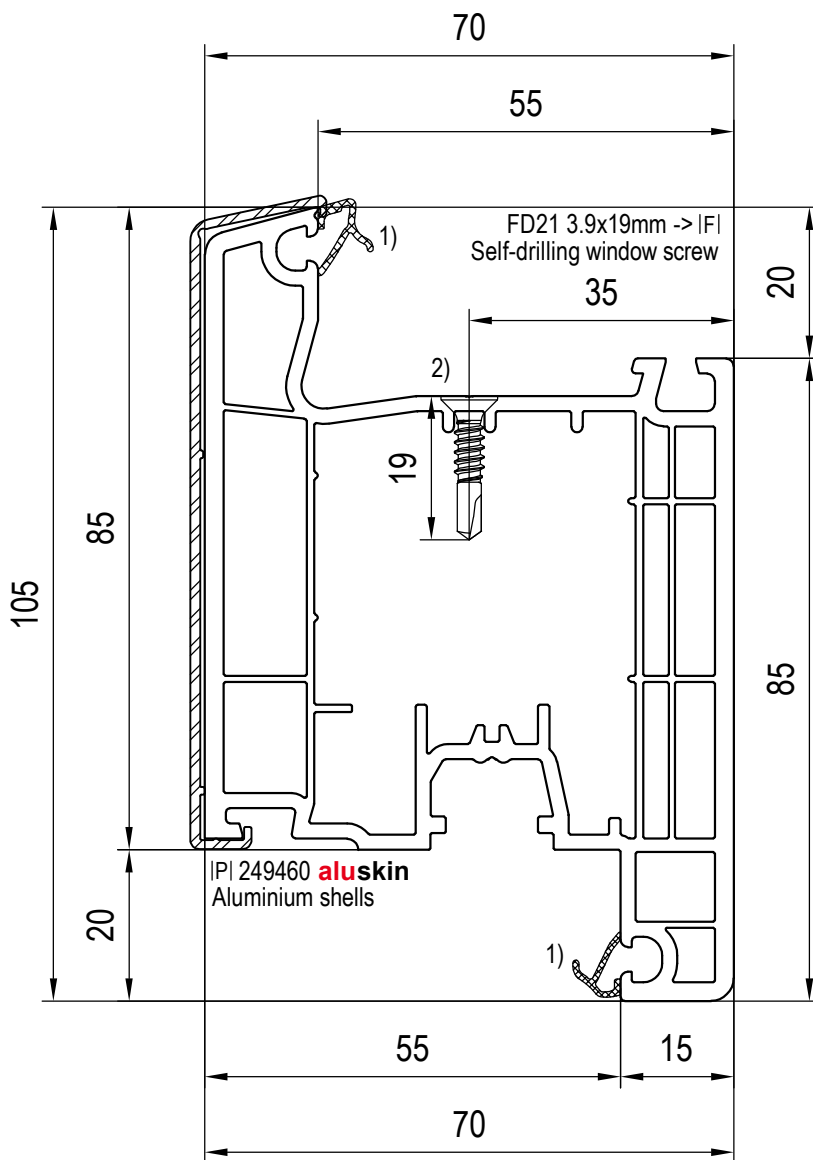
4-41(42)mm Glazing



IPI 249031 s=2.0mm 6.9/5.5cm4
Reinforcements



IPI 229114 s=1.5mm 5.0/4.0cm4
IPI 229115 s=2.0mm 6.4/5.0cm4
Reinforcements



140x77
Compatible false mullion sash (CL)

2) Seal the screw heads in the bottom horizontal rebate

1) Integrated gasket(s): see current price list

Scale 1:4, 1:1

02_C_01_4*

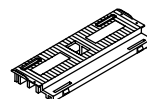
en May be subject to change
and errors excepted!

Classic-line (CL)

sash - ouvrant - anta - hoja - Flügel

Main Profiles: Sashes
Sash re. 105mm: 140x30

IAI ... refer to chapter 03 A

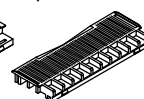


IAI 640311

Spacer

t = 5mm

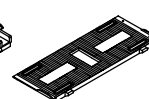
4-25(26)mm



IAI 640320

t = 5mm

4-41(42)mm

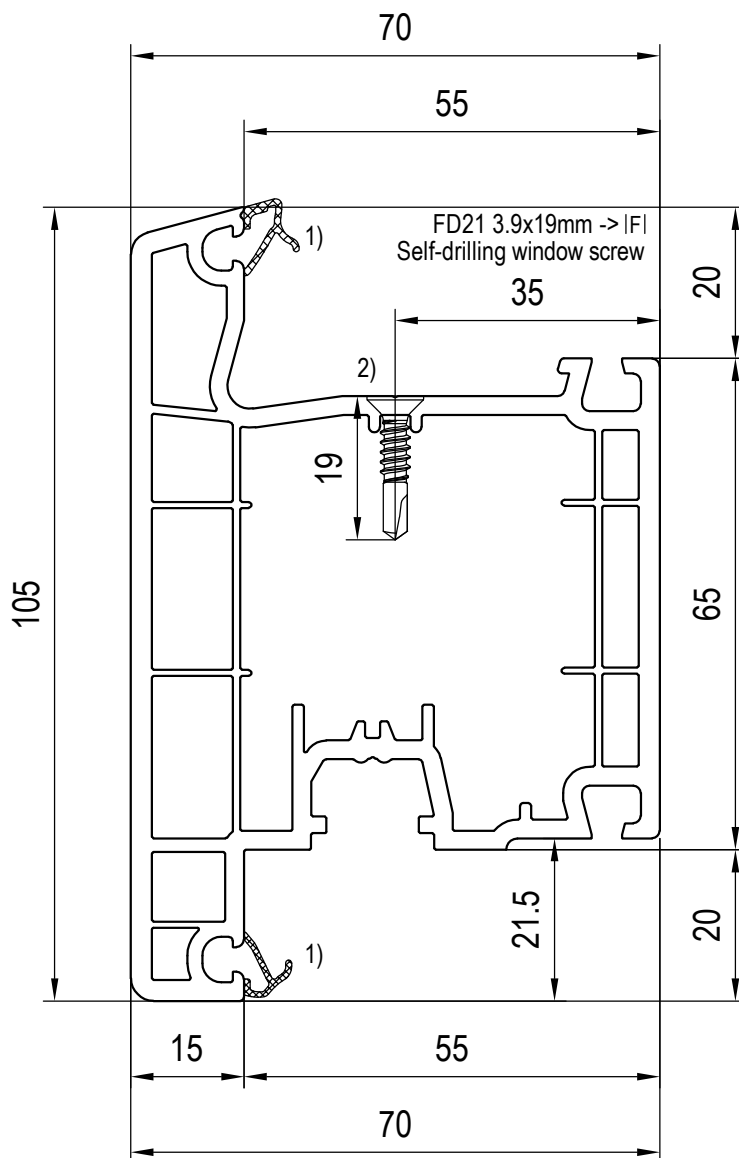
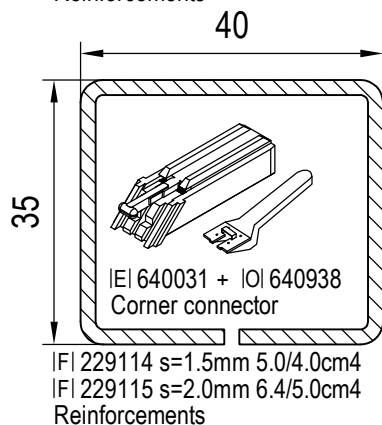
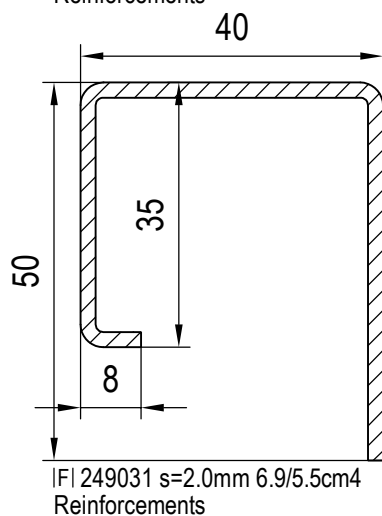
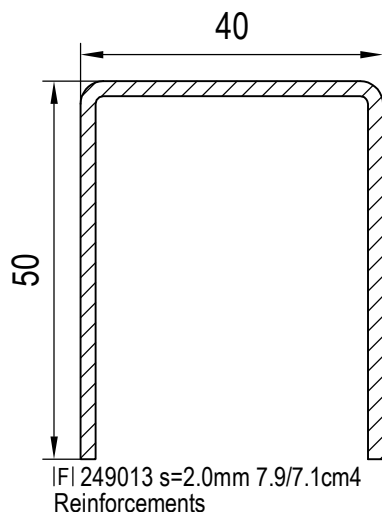


IAI 640301

t = 0mm

4-41(42)mm

Glazing



2) Seal the screw heads in the bottom horizontal rebate

1) Integrated gasket(s): see current price list

sash - ouvrant - anta - hoja - Flügel

Scale 1:1

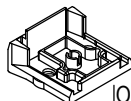
02_C_01_4*

en May be subject to change
and errors excepted!

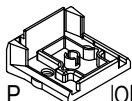
Classic-line (CL)

Main Profiles: Sashes
open-out, Sash re. 105mm: 140x31

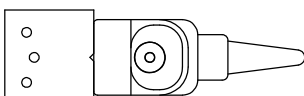
P~Plastic



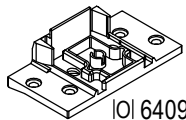
ID 647131
Ø 647101



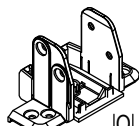
ID 649131
Ø 649101



ID 640900
Auxiliary parts



ID 647132
Ø 647102



ID 640941
Ø 647241 -> Ⓜ
ID Connector
Ø Connector without knobs

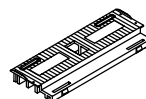


ID 640941 -> Ⓜ
Auxiliary parts

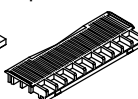


~35x20x1000 mm
Ø 620046

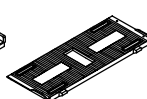
IAI ... refer to chapter 03 A



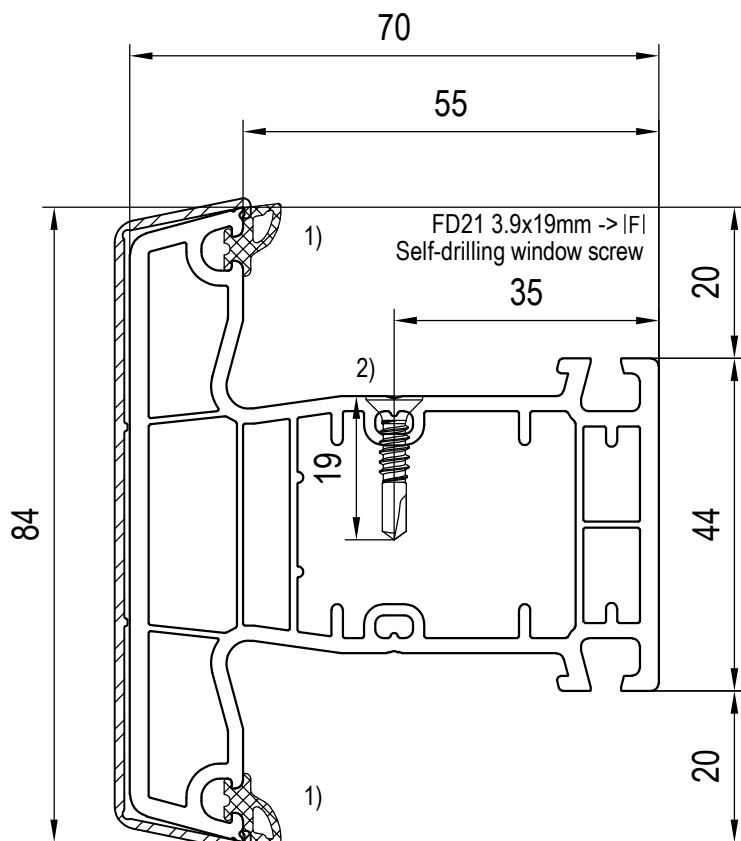
IAI 640311
Spacer
t = 5mm
4-25(26)mm



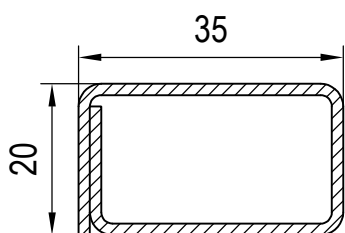
IAI 640320
t = 5mm
4-41(42)mm



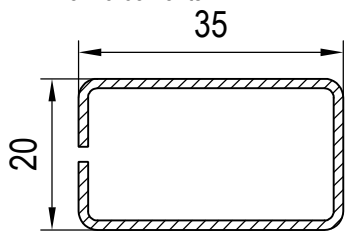
IAI 640301
t = 0mm
4-41(42)mm Glazing



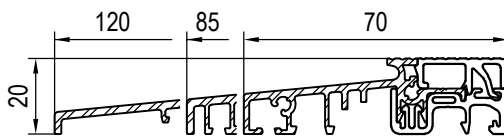
ID 249341 **aluskin**
Aluminium shells



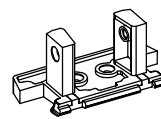
ID 229098 s=2.5mm 4.1/1.5cm⁴
ID 229101 s=1.5mm 2.8/1.0cm⁴
Reinforcements



ID 229100 s=1.25mm 2.0/0.8cm⁴
Reinforcements



ID 249058 ID 269060 ID 249060
Aluminium thresholds



ID 646074 -> ID
Mullion coupler

2) Seal the screw heads in the bottom horizontal rebate
1) Integrated gasket(s): see current price list

Scale 1:2, 1:1

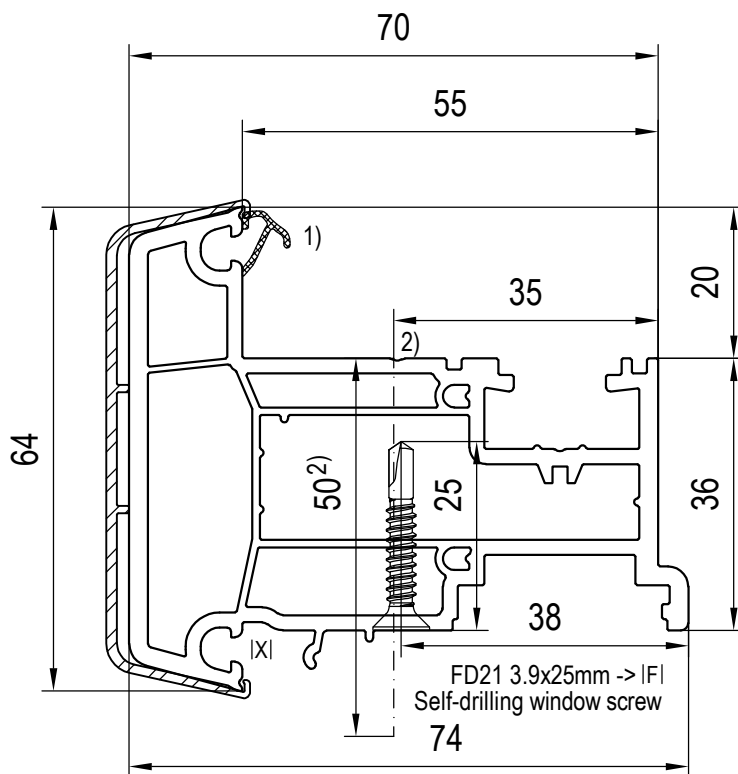
02_D_01_4*

en May be subject to change and errors excepted!

Classic-line (CL)

mullion - meneau - montante - poste - Pfosten
transom - traverse - traverso - travesaño - Sprosse

Main Profiles: Mullions / Transoms
Mullions/Transoms 84mm: 140x41



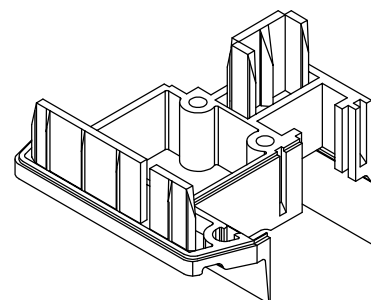
IPI 249366 **aluskin**
Aluminium shells



|FI| 229063 s=2.0mm 4.3/0.2cm4
Reinforcements



|XI| 447340, 449340
Gaskets



|CI| 640066
End caps

2) Screw the false mullion directly to the sash profile

1) Integrated gasket(s): see current price list

Scale 1:1

02_E_01_4*

en May be subject to change
and errors excepted!

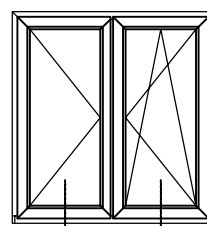
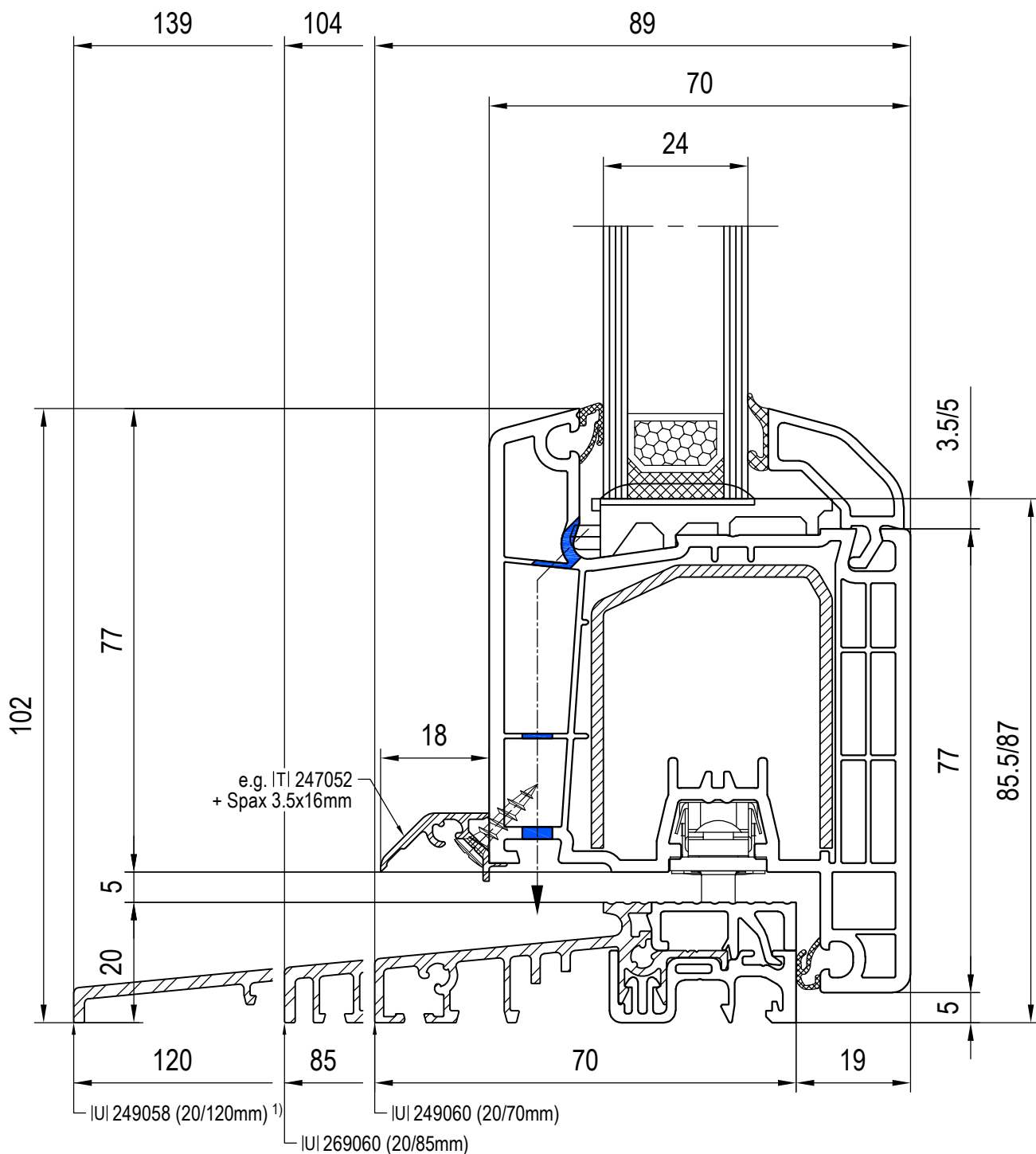
(large)

Classic-line (CL)

false mullion - battement - scambio battuta - batiente - Stulp

Main Profiles: False Mullion Sashes / False Mullions

False mullion 64mm: 140x66



Seal thresholds laterally with silicone rubber!

1) Required in 120mm deep frame profiles!

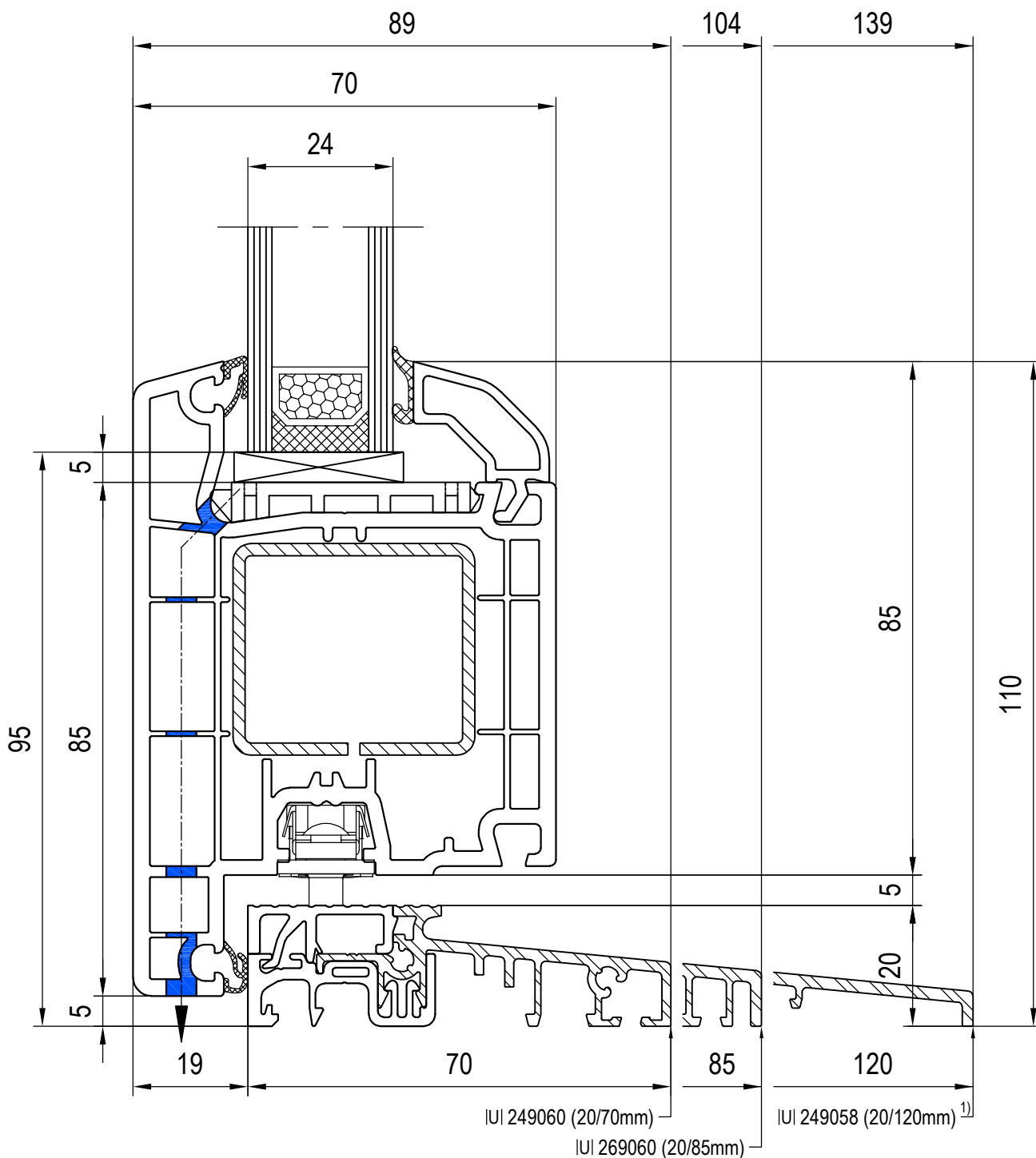
Scale 1:1

03_C_01_4*

en May be subject to change and errors excepted!

Combinations: tilt-and-turn door threshold
120846/120876 Glazing bead

249058, 249060, 269060
Sash 140x28



 Seal thresholds laterally with silicone rubber!

1) Required in 120mm deep frame profiles!

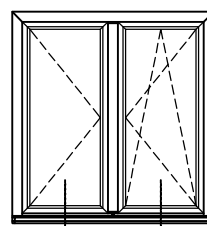
Scale 1:1

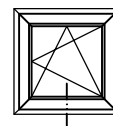
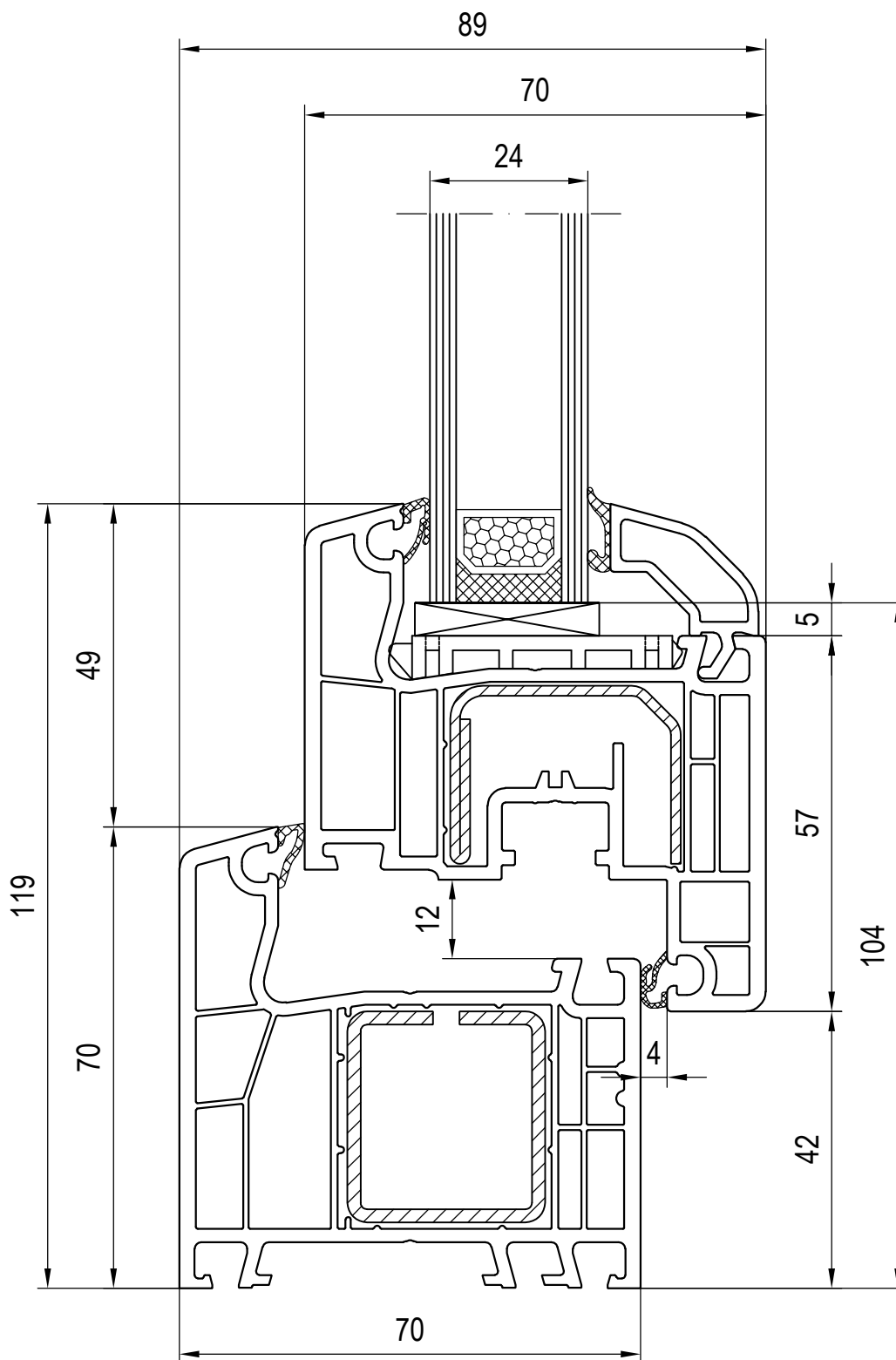
03_C_01_4*

en May be subject to change and errors excepted!

**Combinations: tilt-and-turn door threshold
120846/120876 Glazing bead**

**249058, 249060, 269060
Sash 140x31**





Scale 1:1

03_D_01_4*

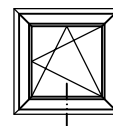
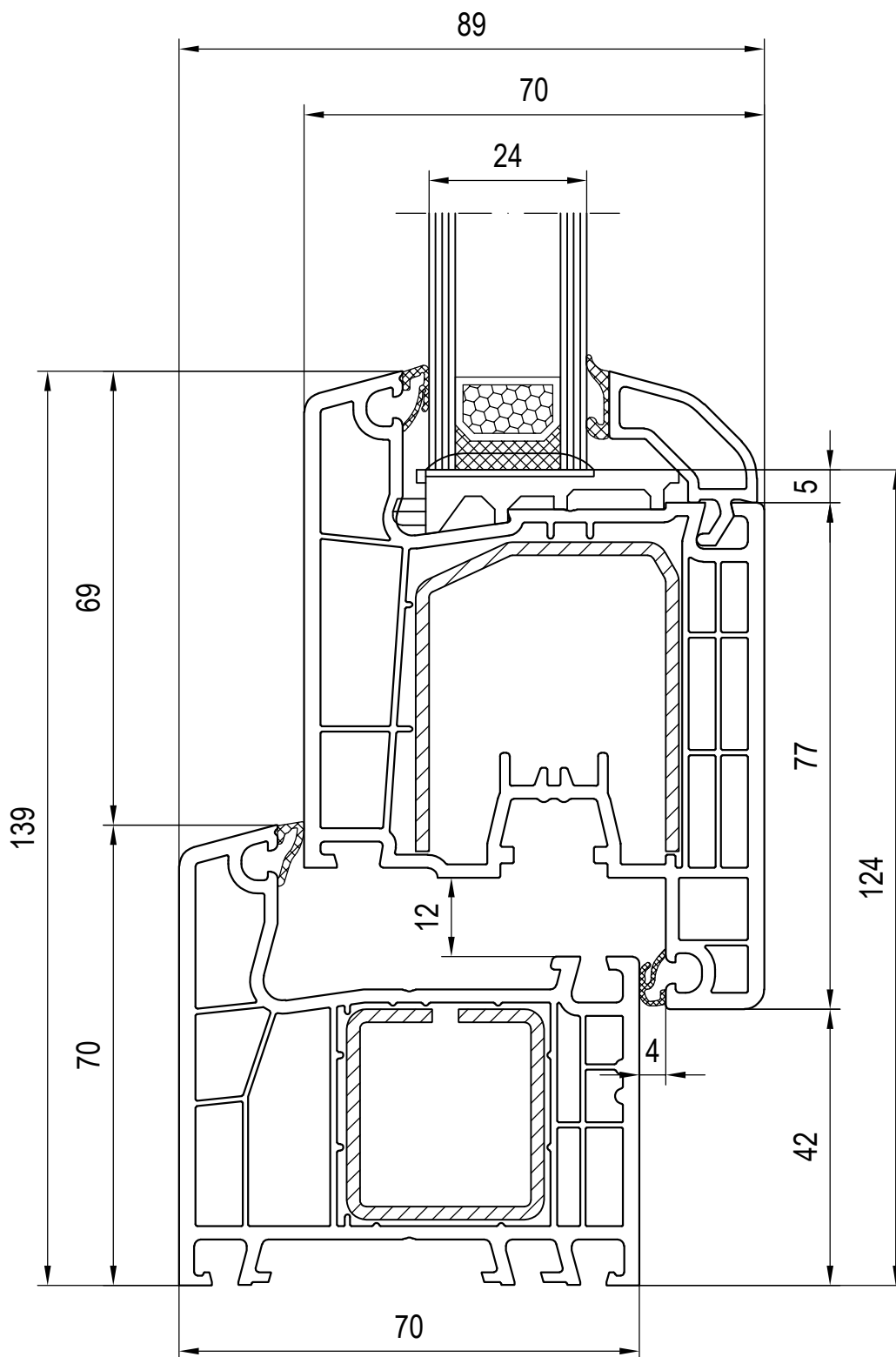
en May be subject to change and errors excepted!

Combinations: frame - sash

120846/120876 Glazing bead

Frame 140x07

Sash 140x20



Scale 1:1

03_D_01_4*

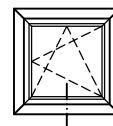
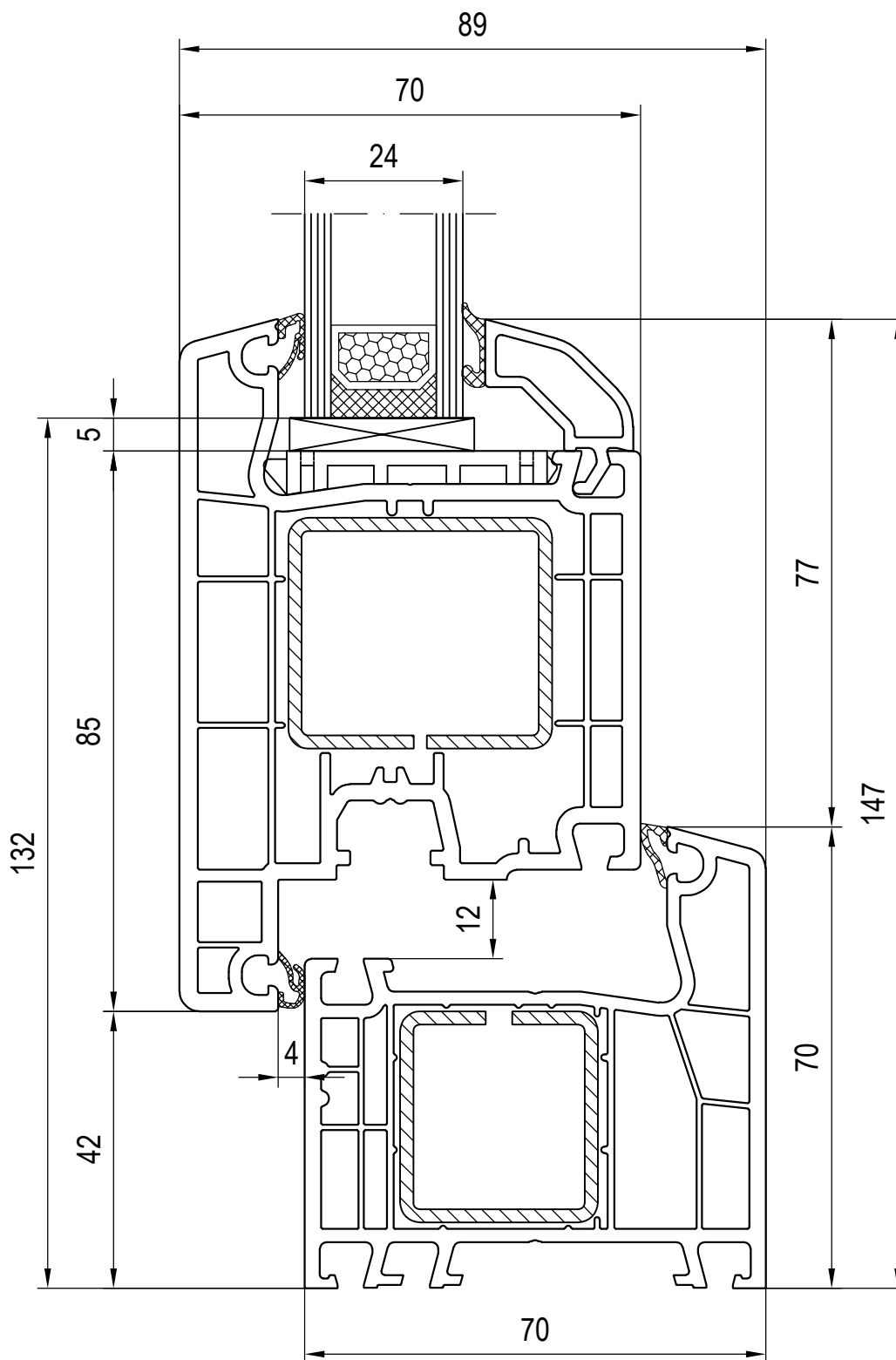
en May be subject to change
and errors excepted!

Combinations: frame - sash

120846/120876 Glazing bead

Frame 140x07

Sash 140x28



Scale 1:1

03_D_01_4*

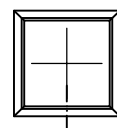
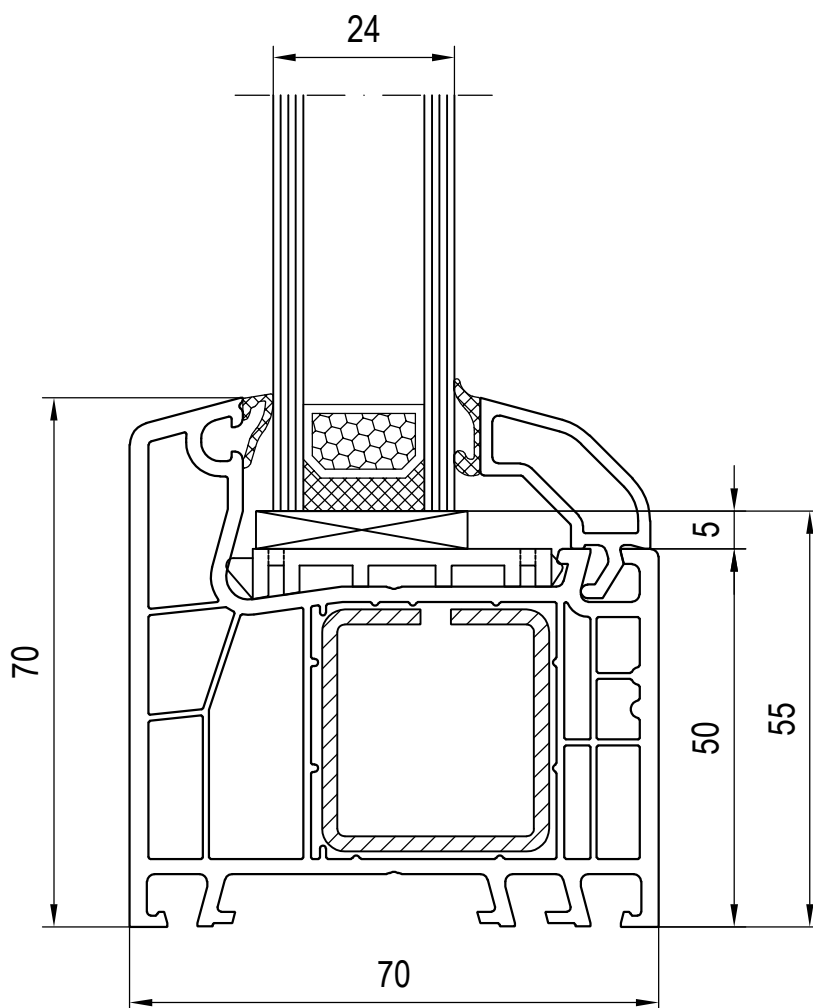
en May be subject to change and errors excepted!

Combinations: frame - sash

120846/120876 Glazing bead

Frame 140x07

Sash 140x31



Scale 1:1

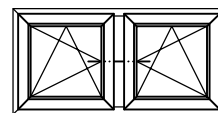
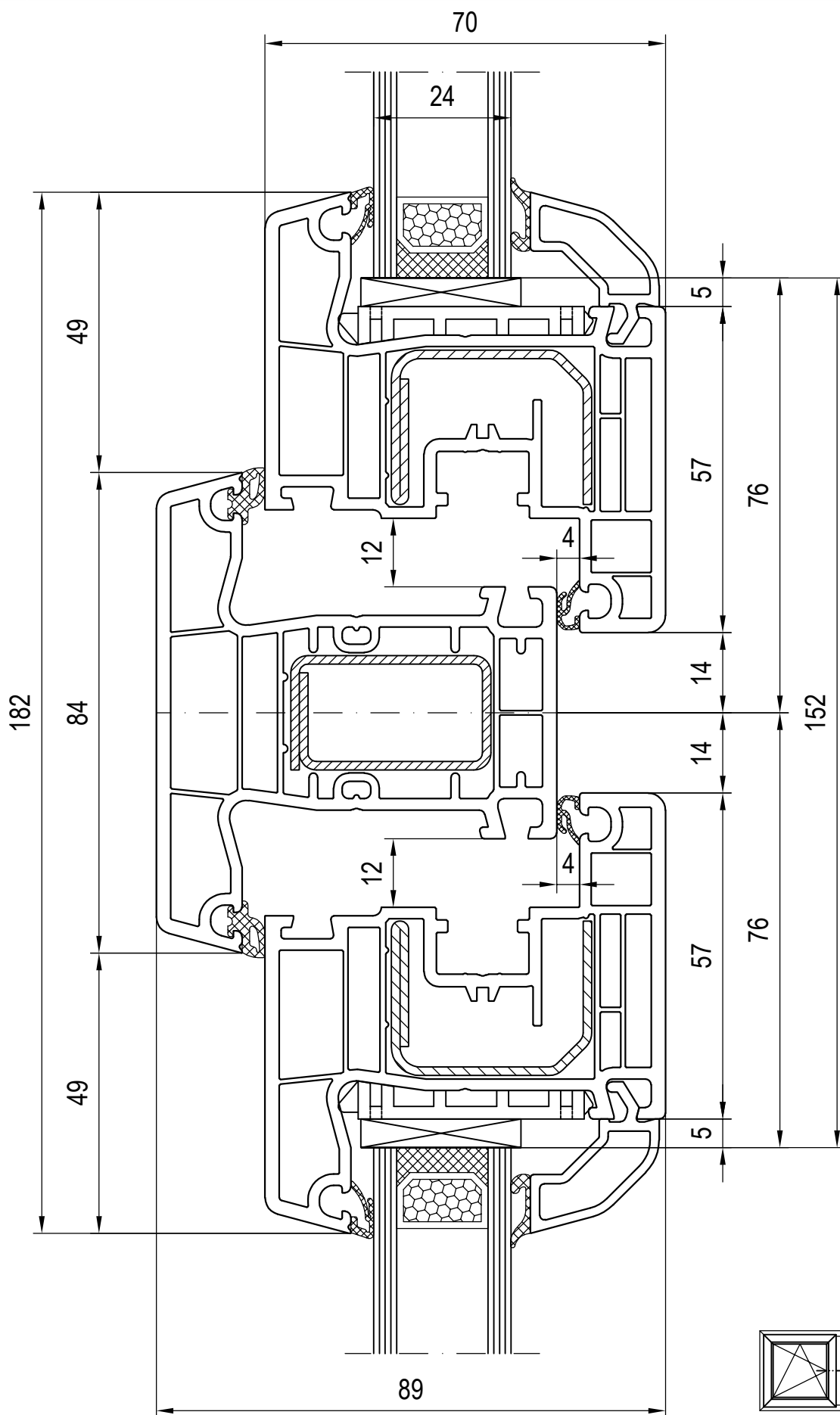
03_E_01_4*

en May be subject to change
and errors excepted!

Combinations: sash - fixed glazing
120846/120876 Glazing bead

Frame 140x07

-



Scale 1:1

03_G_01_4*

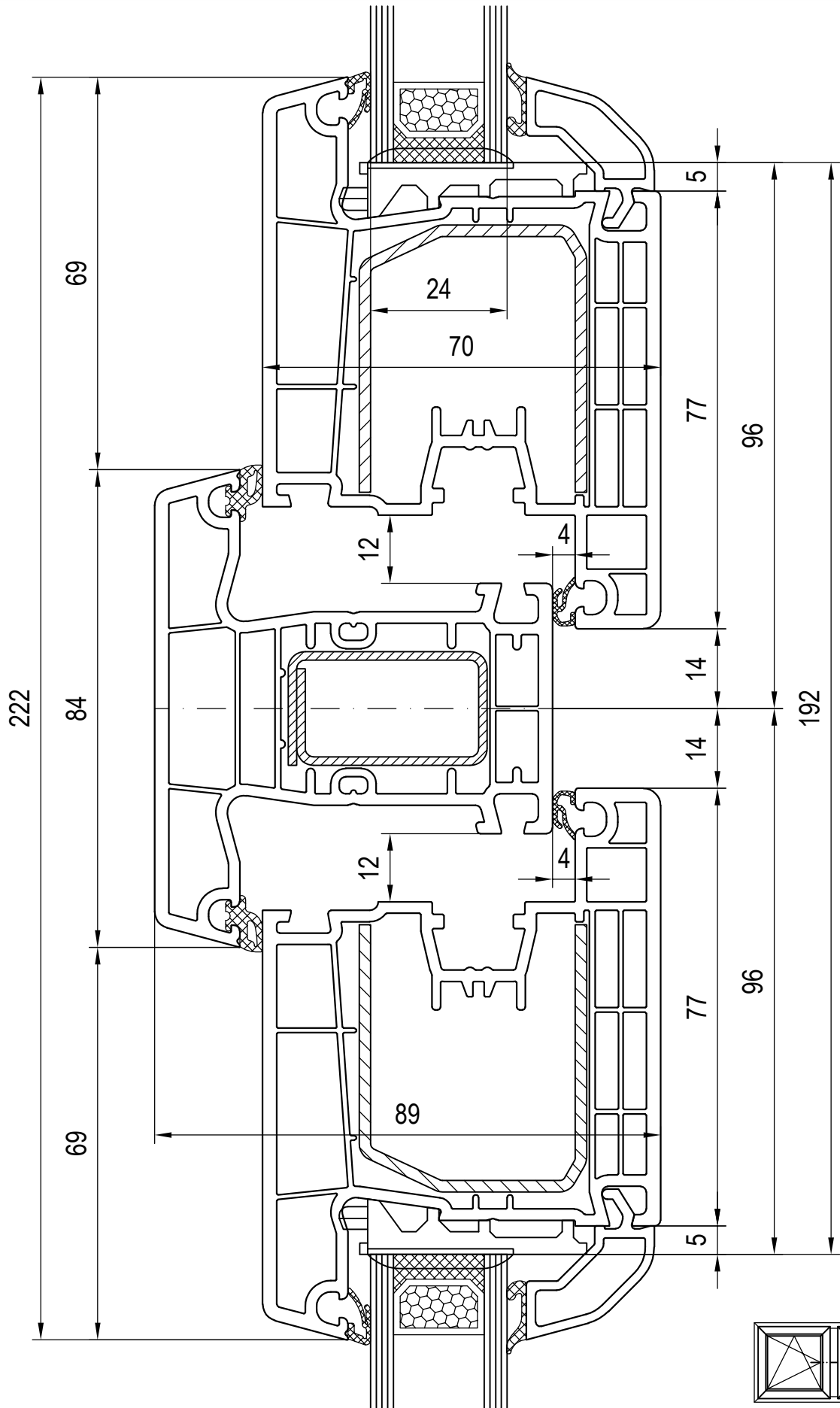
en May be subject to change and errors excepted!

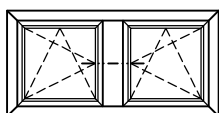
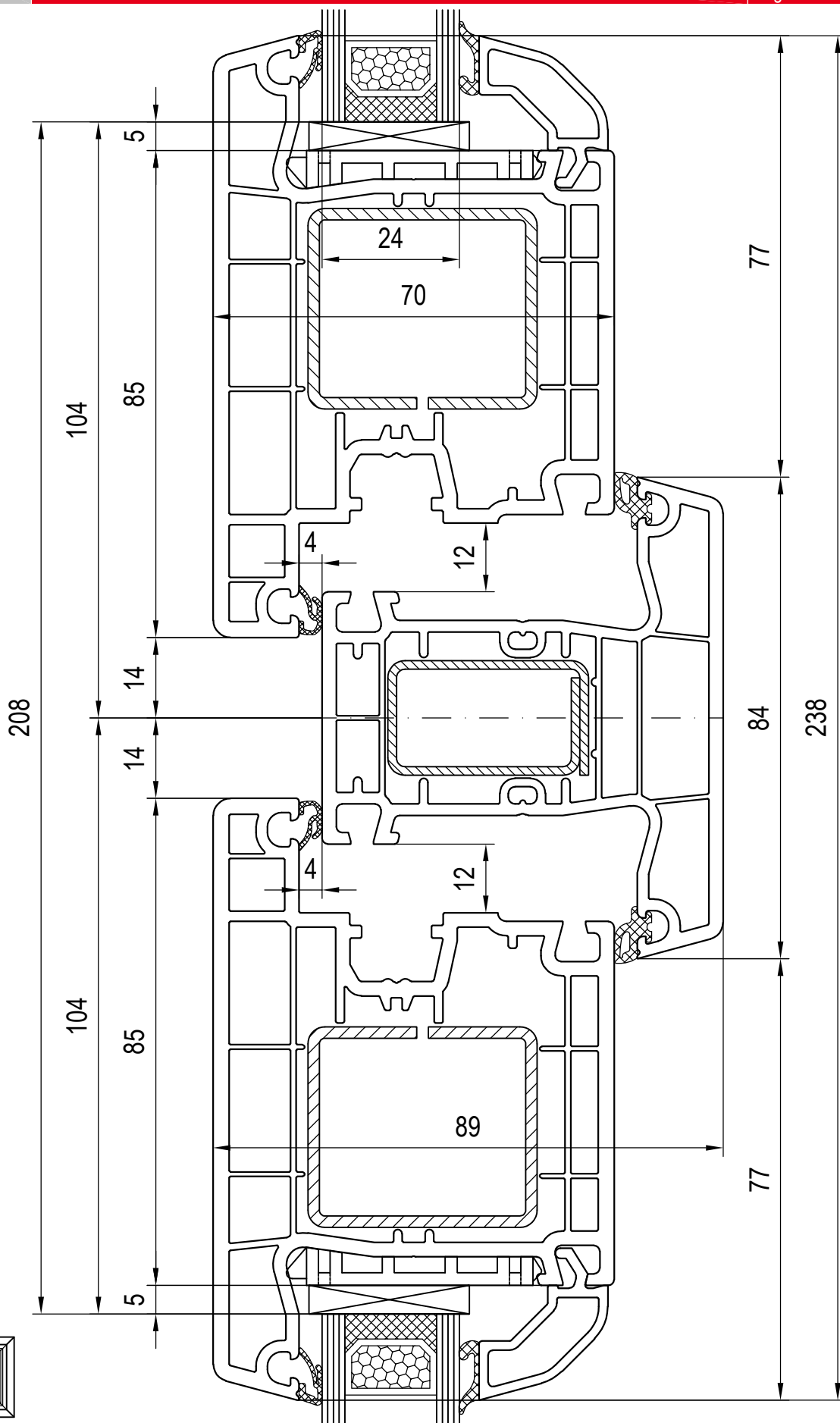
Combinations: sash - mullion - sash

120846/120876 Glazing bead

Mullion 140x41

Sash 140x20





Scale 1:1

03_G_01_4*

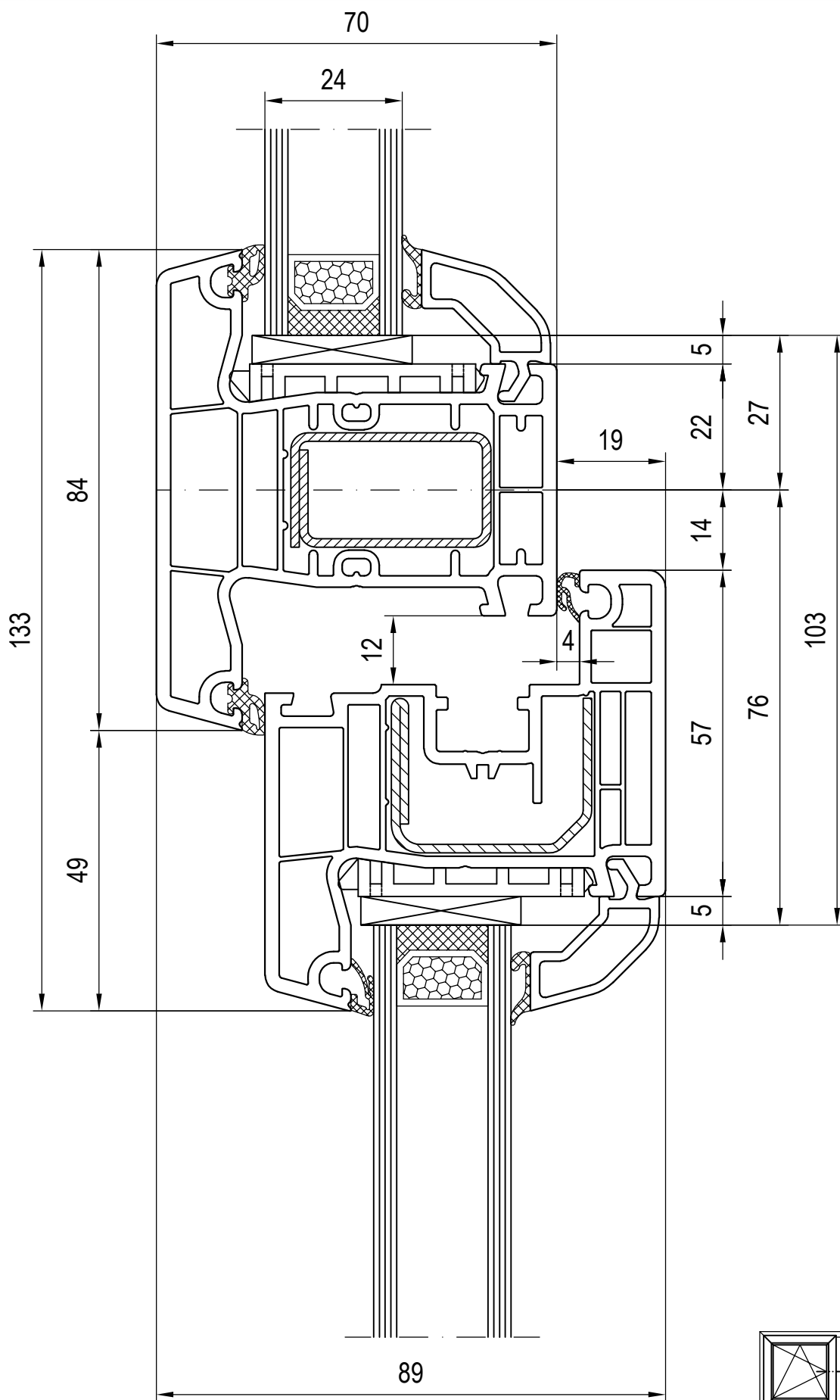
en May be subject to change and errors excepted!

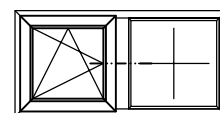
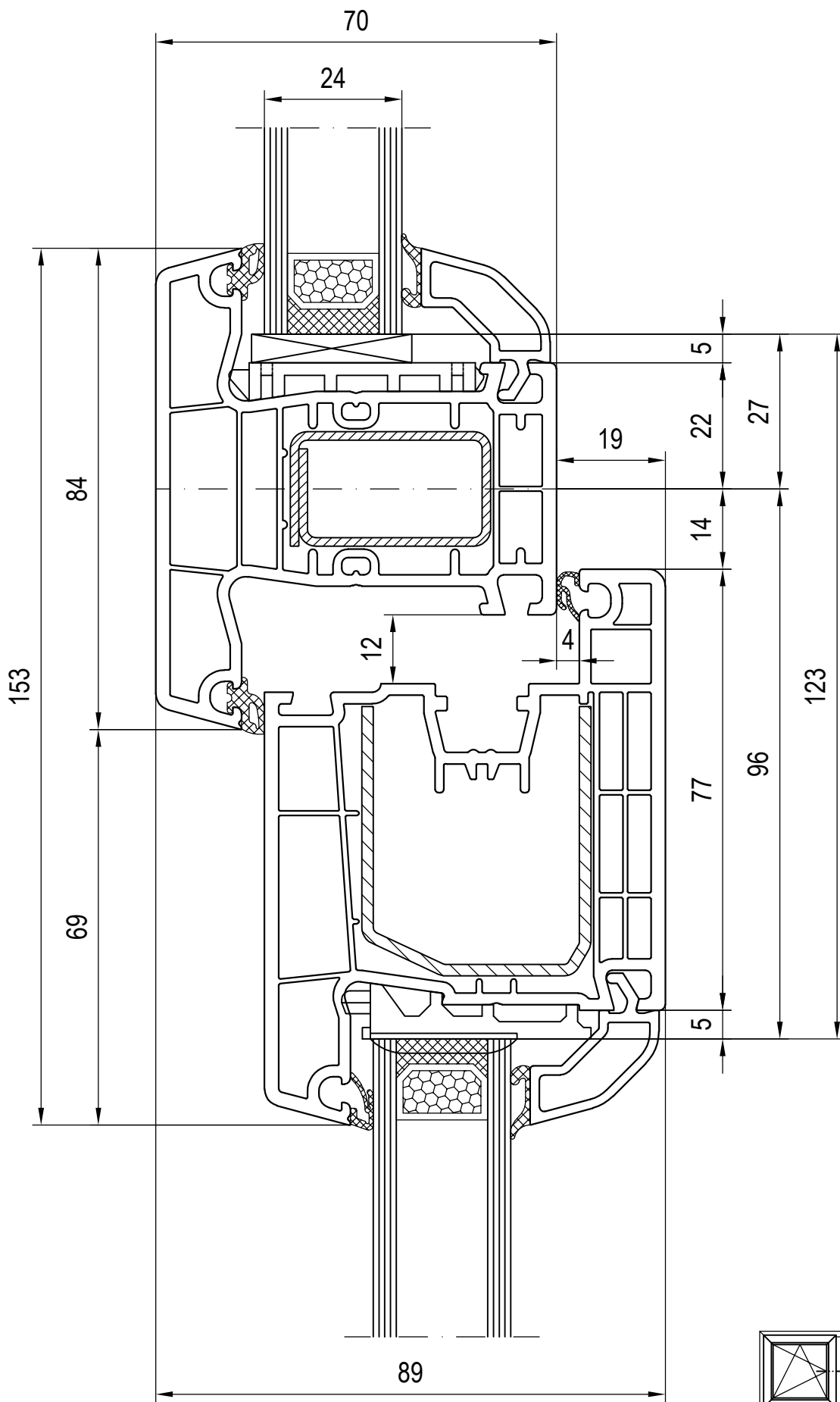
Combinations: sash - mullion - sash

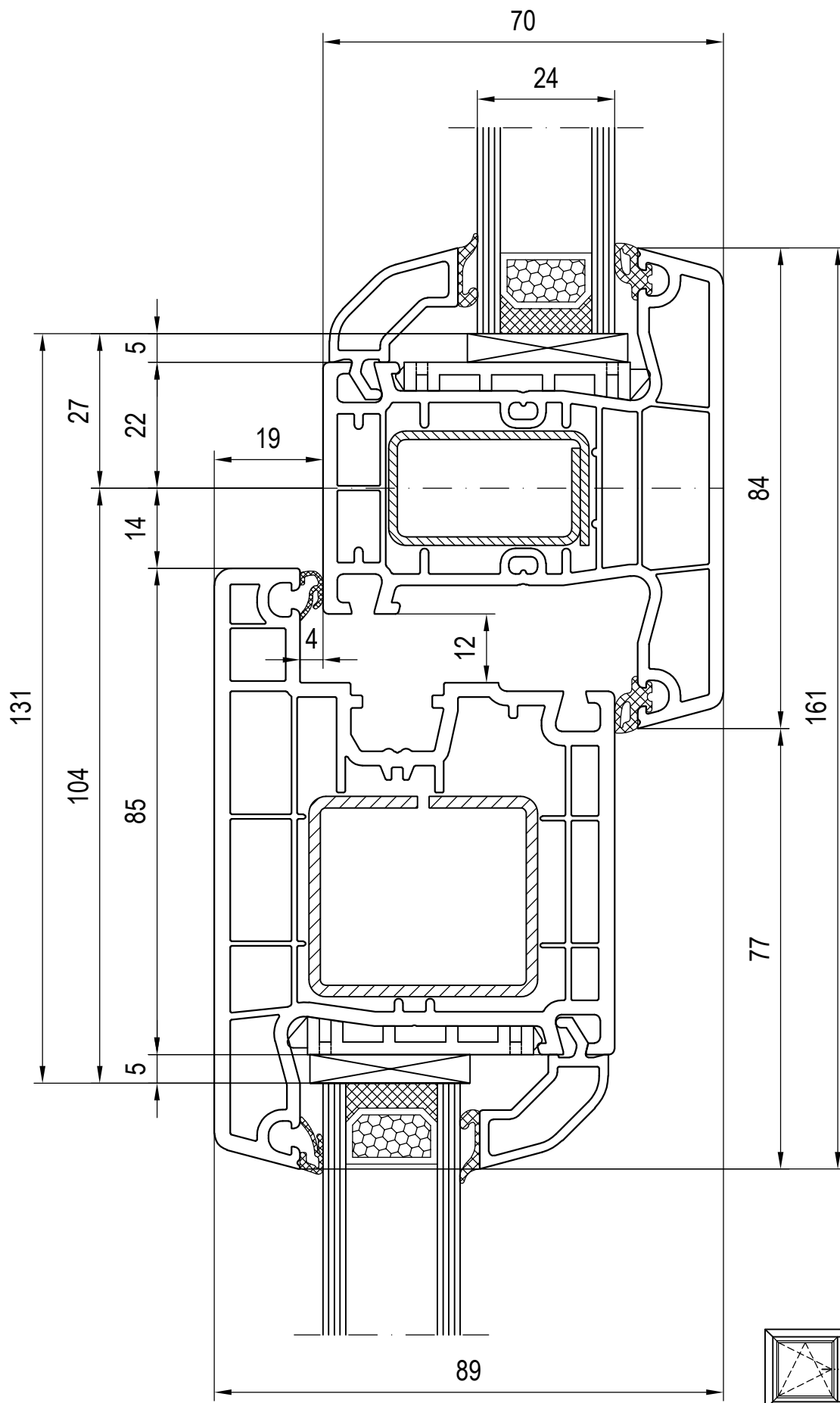
120846/120876 Glazing bead

Mullion 140x41

Sash 140x31







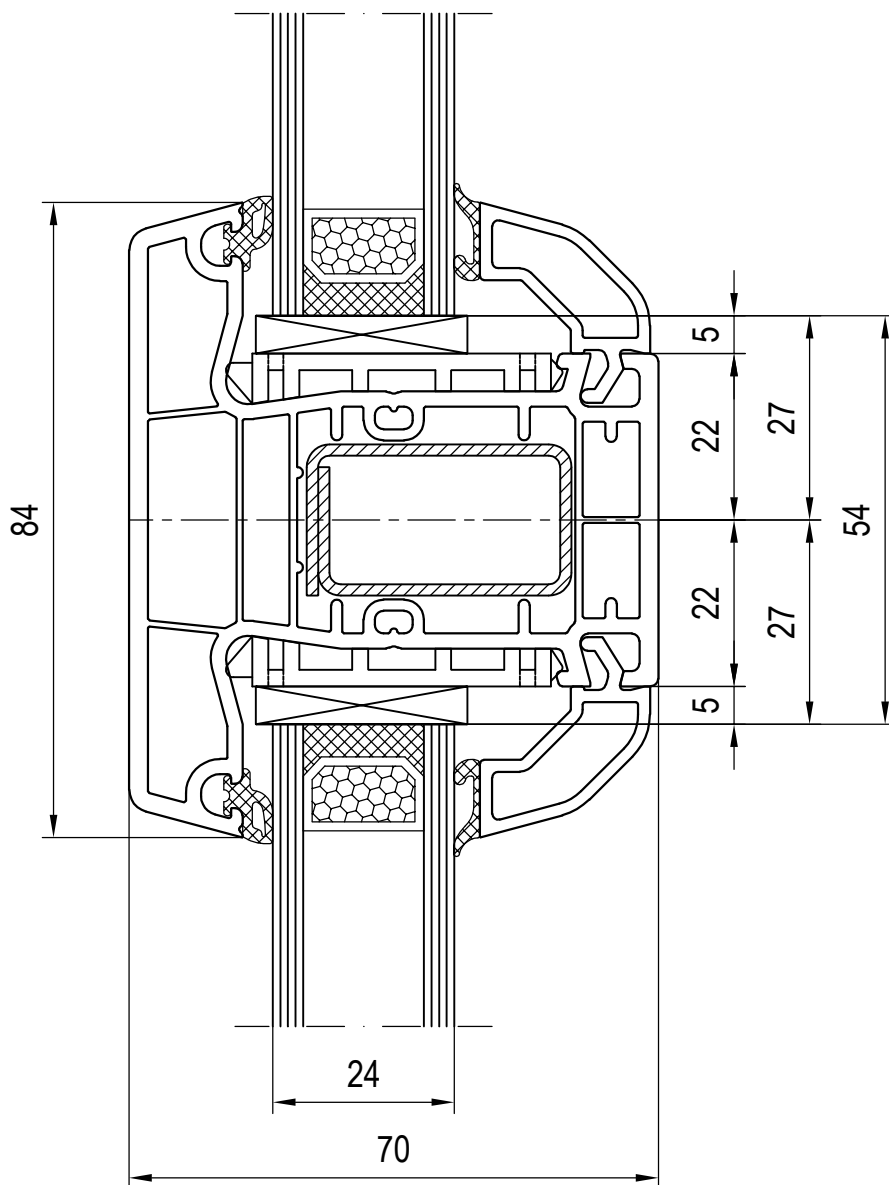
Scale 1:1

03_H_01_4*

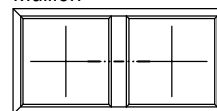
en May be subject to change and errors excepted!

Combinations: sash - mullion - fixed glazing
120846/120876 Glazing bead

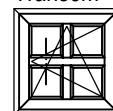
Mullion 140x41
Sash 140x31



Mullion



Transom



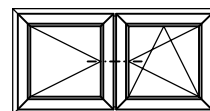
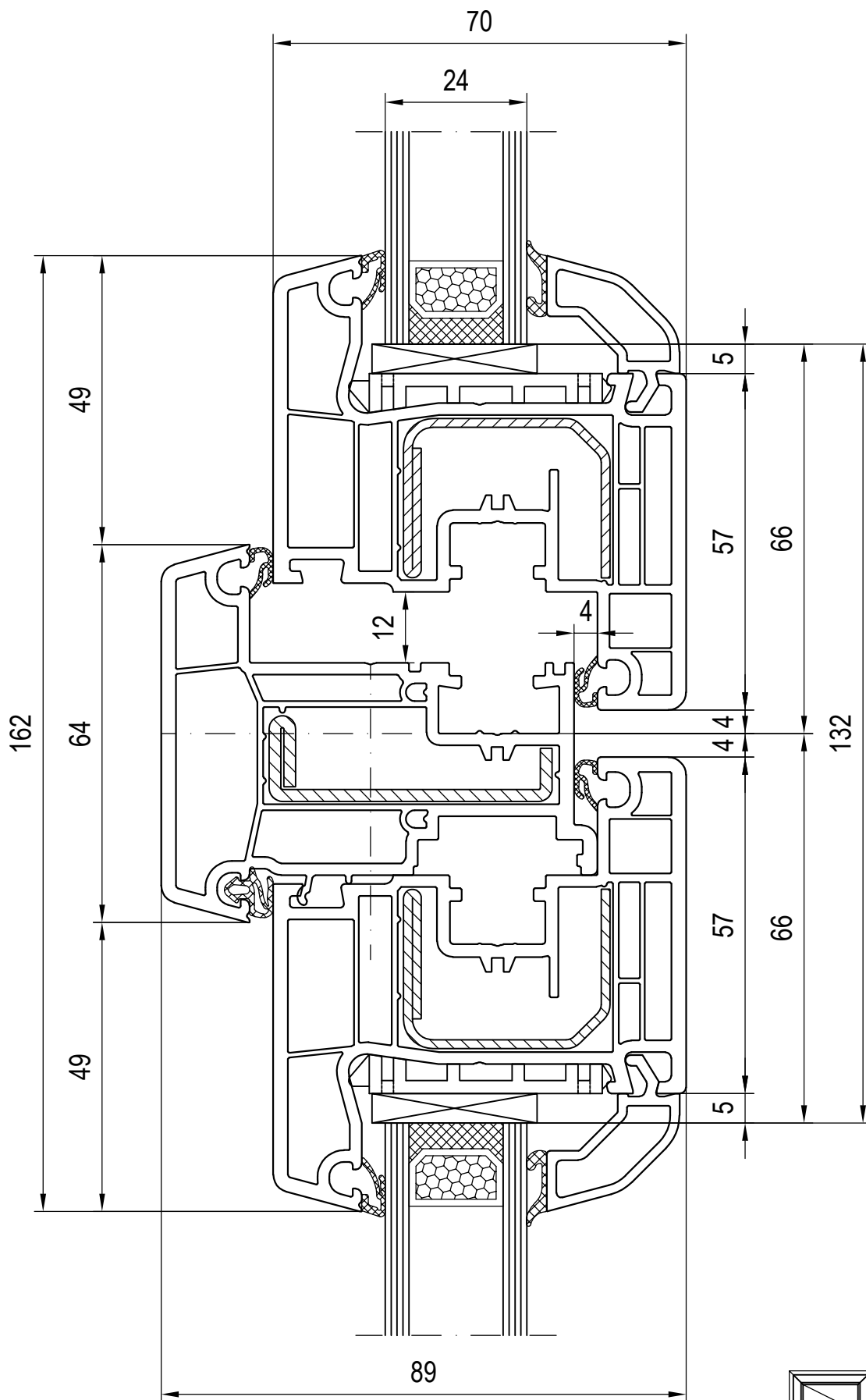
Scale 1:1

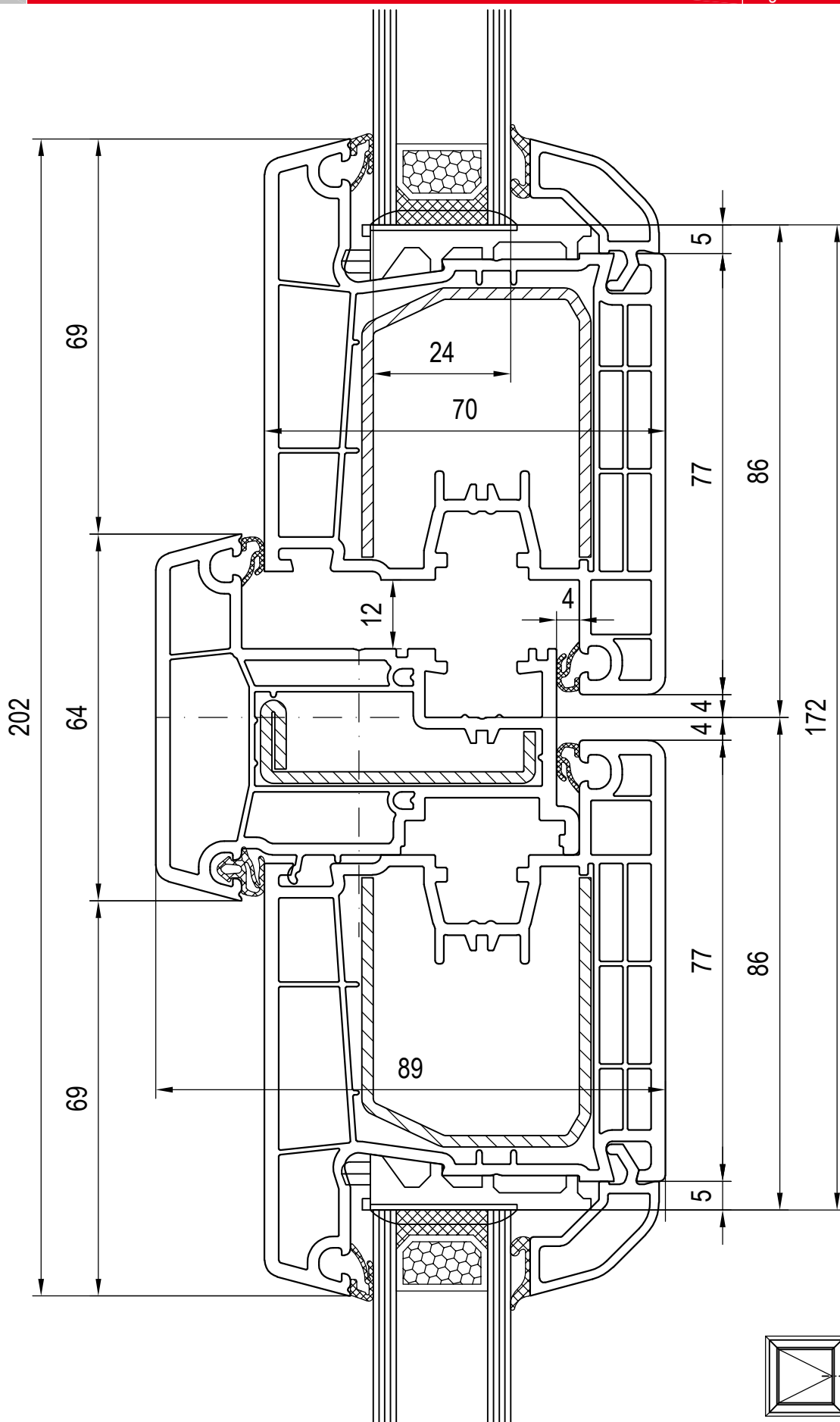
03_J_01_4*

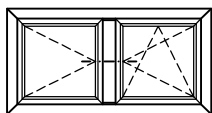
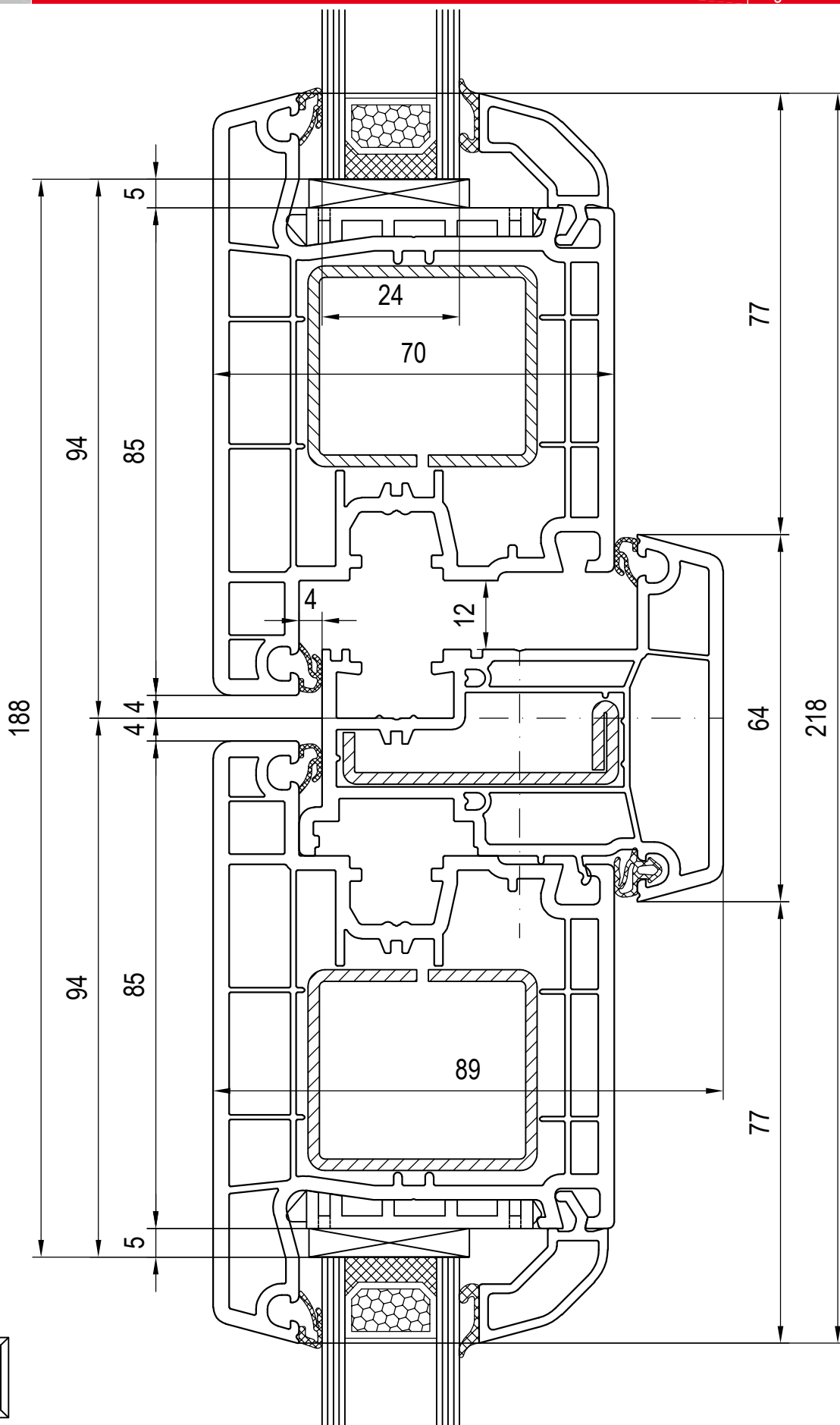
en May be subject to change
and errors excepted!

Combinations: mullions / transoms, glass-dividing
120846/120876 Glazing bead

**Mullion /
Transom 140x41**







Scale 1:1

03_L_01_4*

en May be subject to change and errors excepted!

Combinations: sash - false mullion - sash
120846/120876 Glazing bead

False mullion 140x66
Sash 140x31